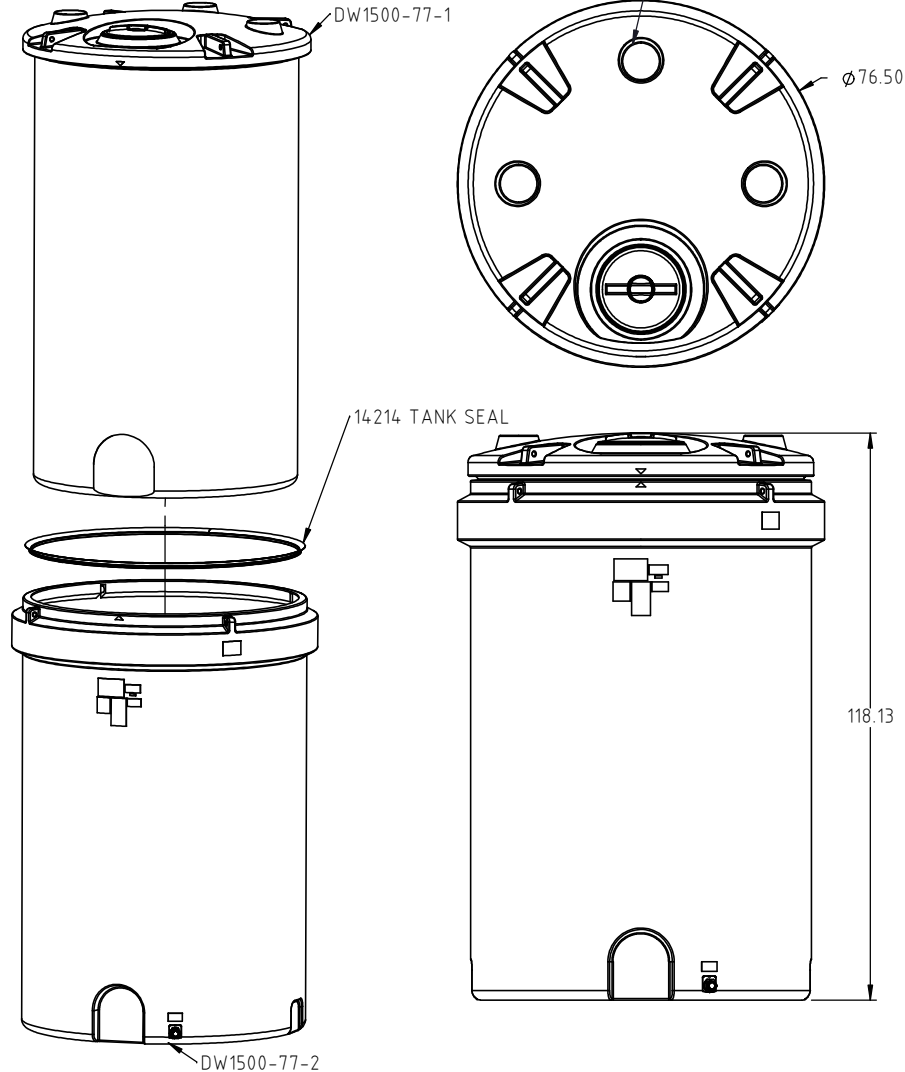


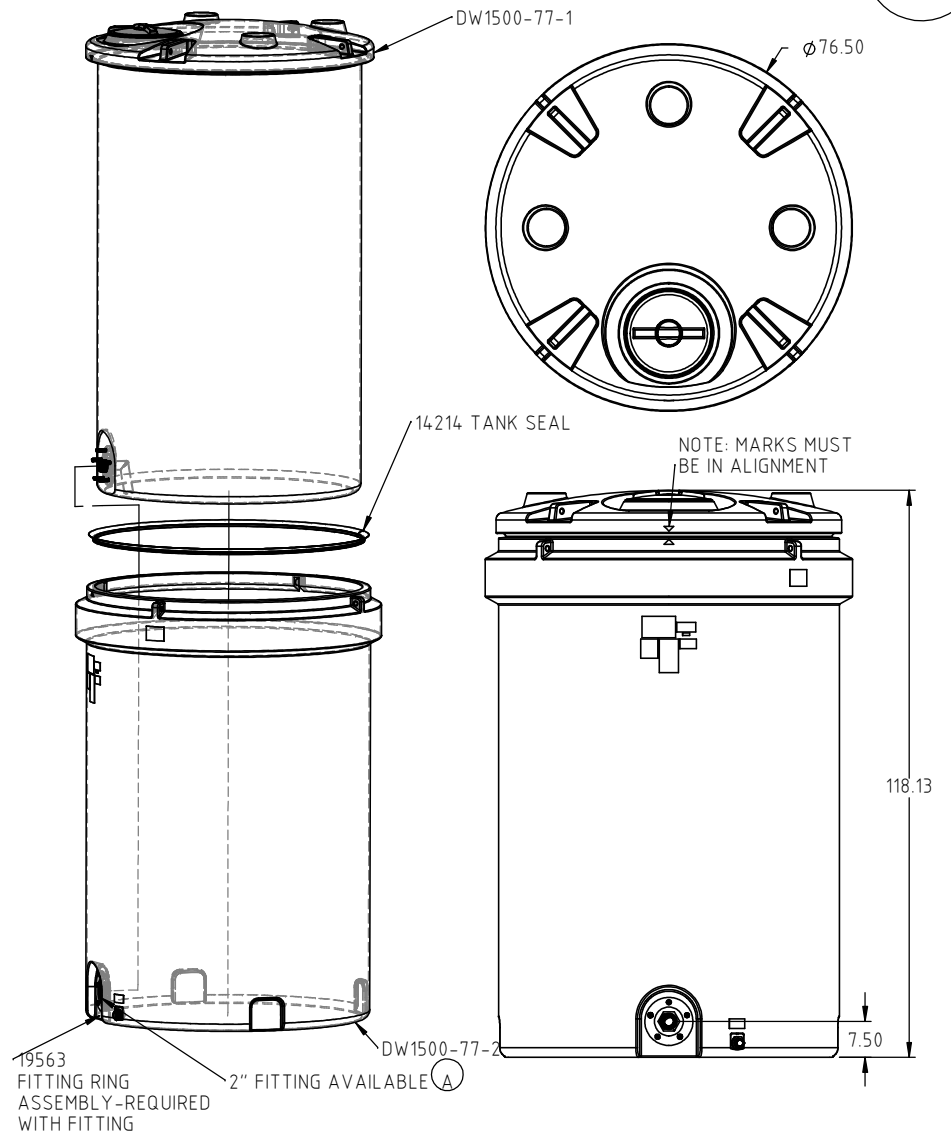
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STANDARD TANK ASSEMBLY

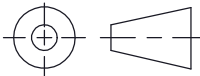


TANK ASSEMBLY WITH OPTIONAL FITTING



DW1500-77

A

				DRAWN / DATE	MATERIAL
				ADH 8/8/14	
A	FITTING LISTED ON PRINT STANDARDIZED.	ADH 10/15/15	3141	APPRD. / DATE	
REV	DESCRIPTION	BY / DATE	CCN	REH 8/22/14	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
<u>POLYETHYLENE</u>		METAL		SHIPPING WEIGHT:	1.) REFERENCE COMPONENT PRINTS FOR DETAILS
DECIMAL ± .125"		FRACTION ± 1/4"		STANDARD = 673 LBS.	
±1% @ 68°F		ANGLE ± 1°		FINISH:	2.) PATENT PENDING
					



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Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION		1500 GALLON DUAL LINE™ TANK ASSEMBLY	
SCALE	N.S.	PART NO.	DW1500-77

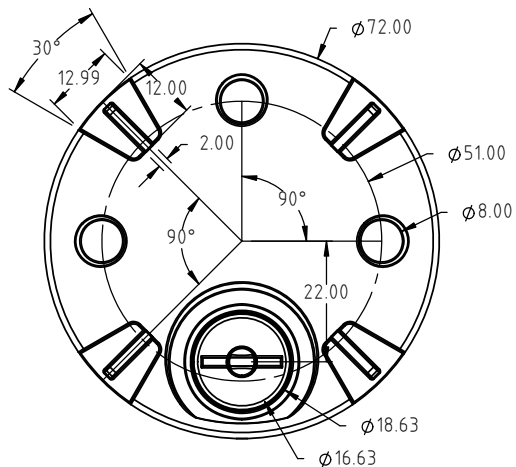
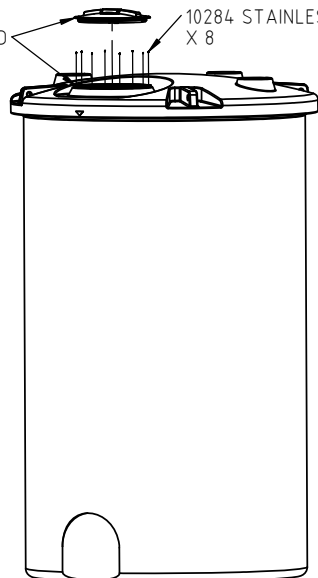
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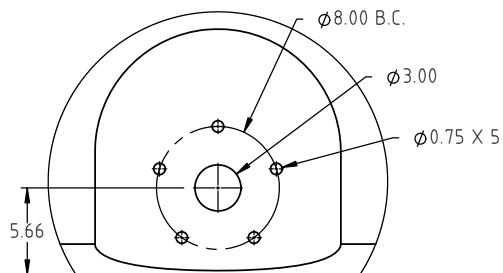
DW1500-77-1

10528
16" LID

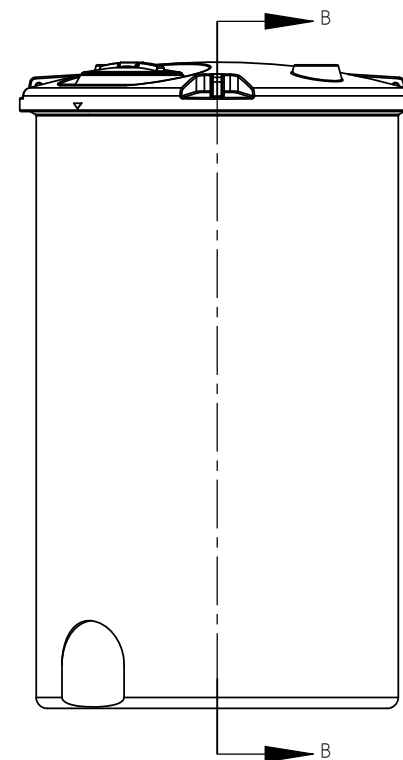
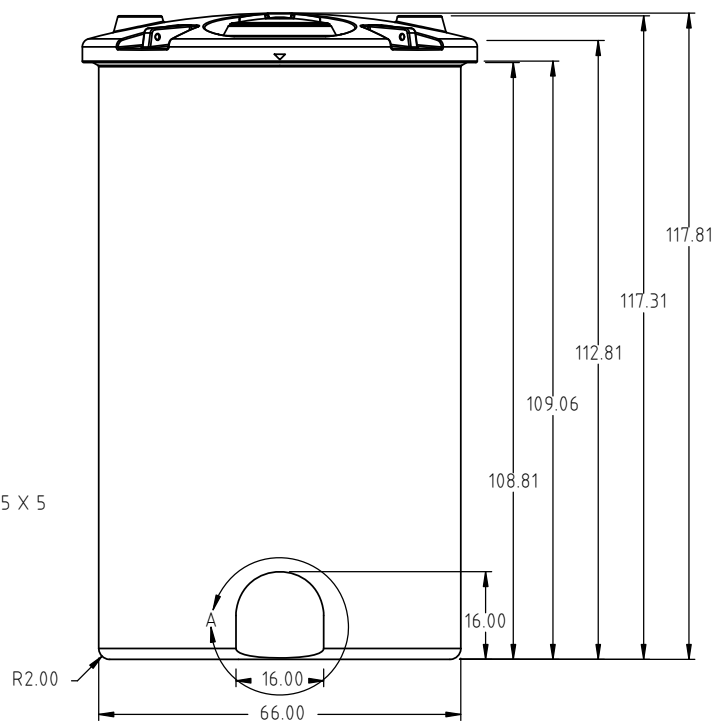
10284 STAINLESS STEEL SCREW
X 8



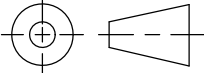
FITTING OPTIONAL

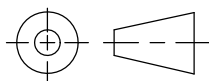


DETAIL A
SCALE 2:25



SEE SHEET
2 OF 2 FOR
DETAILS

				DRAWN / DATE ADH 10/16/12	MATERIAL 10420
				APPRD. / DATE REH 8/22/14	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT: 350 LBS.	
POLYETHYLENE				SHIPPING WEIGHT: 352 LBS.	NOTES: 1.) 0.32 NOM. WALL THICKNESS 2.) PATENT PENDING
METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°				FINISH:	
±1% @ 68°F					



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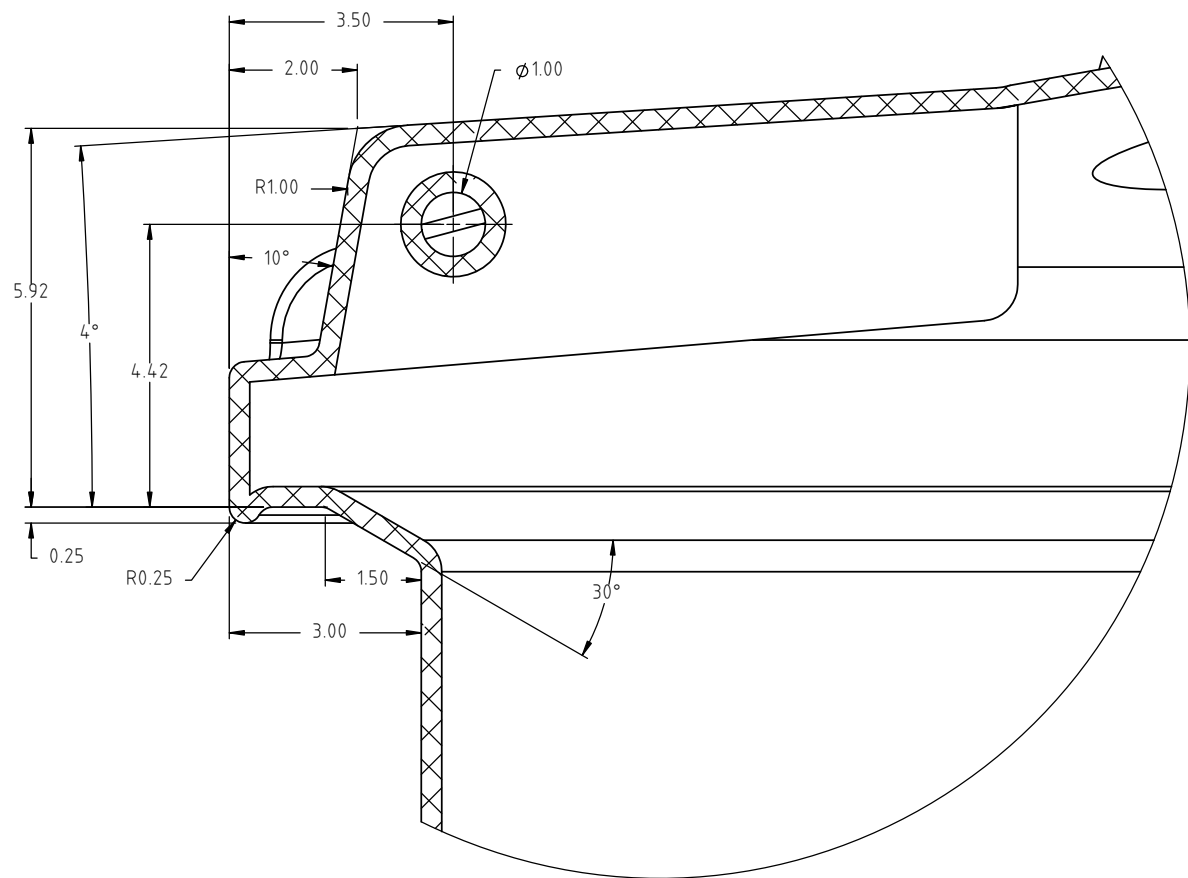
Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

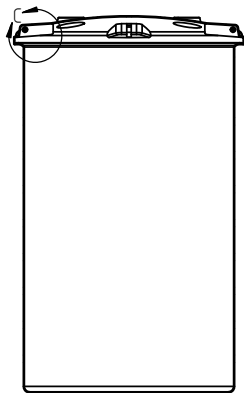
DESCRIPTION		1500 GALLON DUAL LINE™ TANK-INNER TANK-1 OF 2	
SCALE	N.S.	PART NO.	DW1500-77-1

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PRELIMINARY

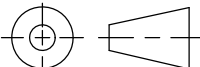


DETAIL C
SCALE 1:3



SECTION D-D

SCALE 1 : 60

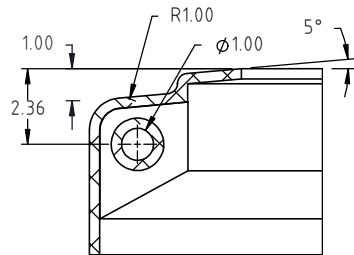
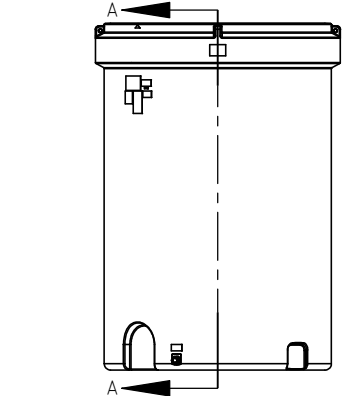
				DRAWN / DATE ADH 10/16/12	MATERIAL	 Den Hartog INDUSTRIES, INC. Ace Roto-Mold Injection Molding Blow Molding Sowjoy 4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425	
				APPRD. / DATE XXXX			
REV	DESCRIPTION	BY / DATE	CCN				
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES: 1.) PATENT PENDING	DESCRIPTION 1500 GALLON DUAL LINE™ TANK-INNER TANK- 2 OF 2	
<u>POLYETHYLENE</u>				SHIPPING WEIGHT:		SCALE N.S.	PART NO.
METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°				FINISH:			
±1% @ 68° F							

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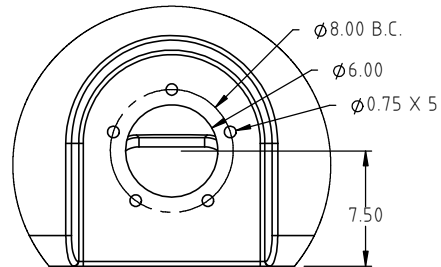
DW1500-77-2

A

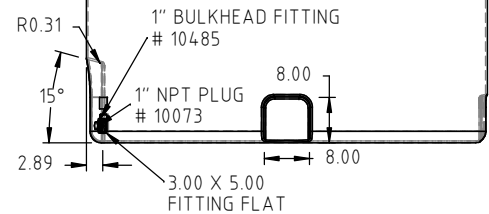
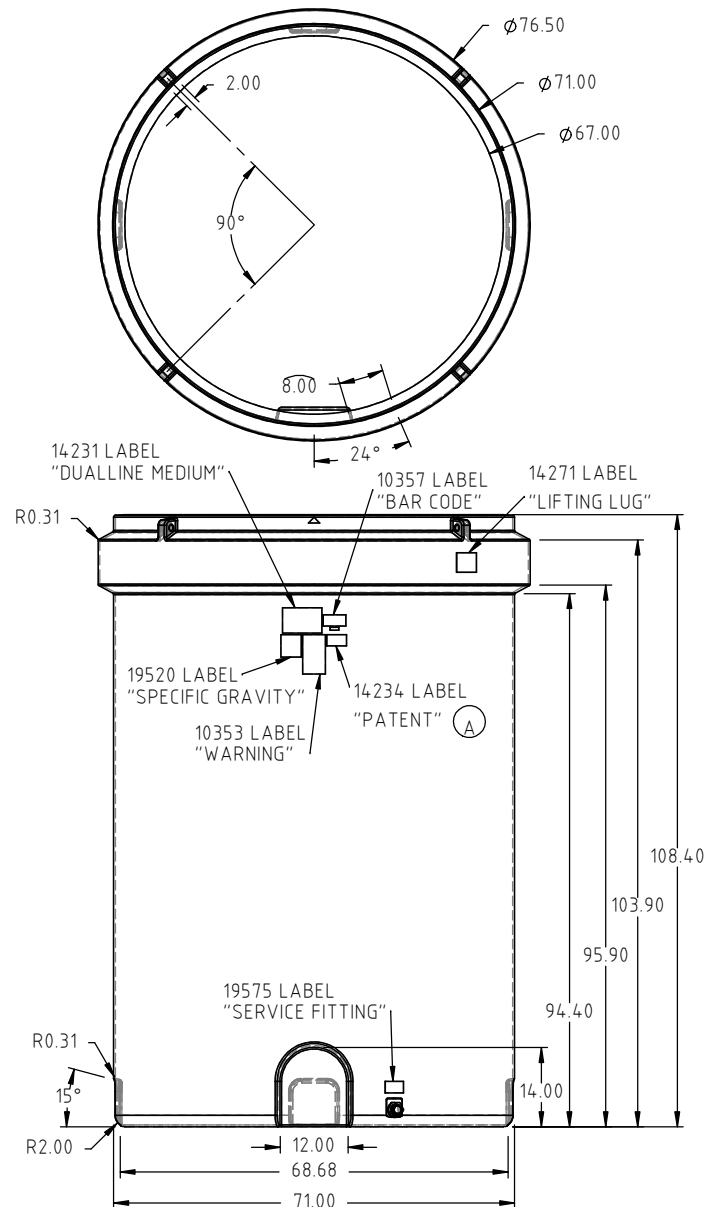


SECTION A-A
SCALE 1: 6

FITTING OPTIONAL



DETAIL B
SCALE 2:25



DRAWN / DATE ADH 2/18/14		MATERIAL 10420	
APPROD. / DATE REH 8/22/14		NOTES: 1.) 0.34 NOM. WALL THICKNESS 2.) PATENT 9,162,816	
A	"PATENT" WAS "PATENT PENDING"	ADH 4/21/16	3242
REV	DESCRIPTION	BY / DATE	CCN
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		SHOT WEIGHT: 339 LBS.	
POLYETHYLENE		SHIPPING WEIGHT: 309 LBS.	
±1% @ 68°F		FINISH:	
METAL DECIMAL ±.125" FRACTION ± 1/4" ANGLE ± 1°		THIRD ANGLE PROJECTION ANSI 14.5M	



Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION 1500 GALLON DUAL LINE™ TANK- OUTER TANK

SCALE N.S.

PART NO. DW1500-77-2