

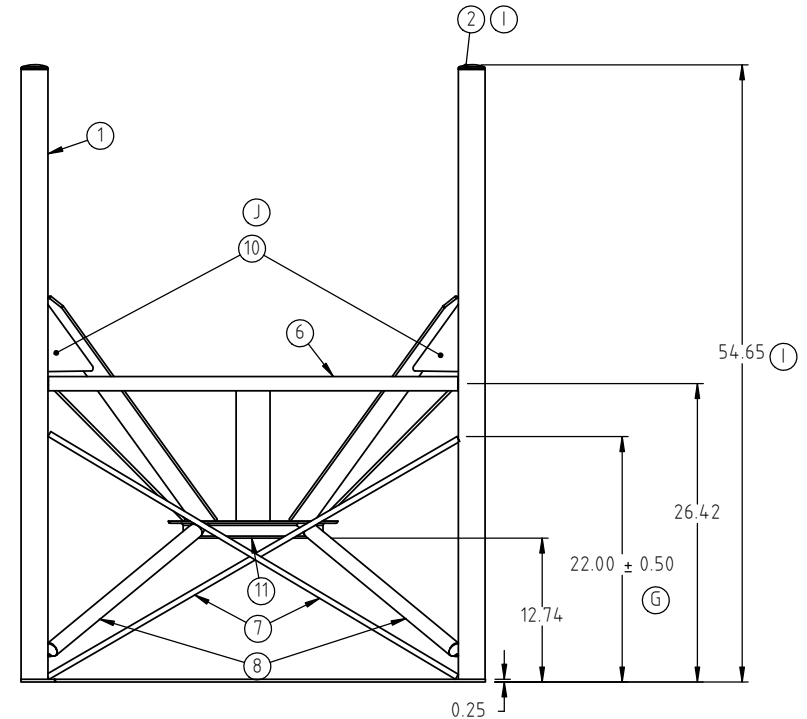
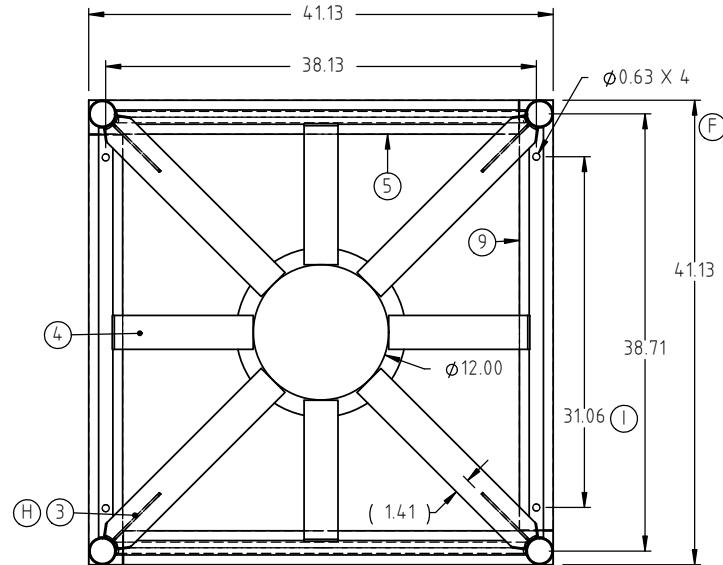
# © DEN HARTOG INDUSTRIES, INC.

Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.

| KEY | PART NUMBER   | MATERIAL     | DESCRIPTION             | QTY. |
|-----|---------------|--------------|-------------------------|------|
| 1   | CB052-45ST-1  | P20000       | 2" SIZE TUBING          | 4    |
| 2   | 12687         | 62202        | 2" PIPE PLUG            | 4    |
| 3   | CB052-45ST-3  | S-2500       | SHEET, 1/4" MILD STEEL  | 4    |
| 4   | CB052-45ST-4  | B02500X30000 | 1/4 X 3 FLAT BAR        | 4    |
| 5   | CB052-45ST-5  | B02500X30000 | 1/4 X 3 FLAT BAR        | 2    |
| 6   | CB052-45ST-6  | P10000       | 1" SIZE TUBING          | 4    |
| 7   | CB052-45ST-7  | R05000       | 1/2" MILD STEEL ROD     | 4    |
| 8   | CB052-45ST-8  | T1000X01090  | 1" OD ROUND MILD X .109 | 4    |
| 9   | CB052-45ST-9  | B02500X30000 | 1/4 X 3 FLAT BAR        | 2    |
| 10  | CB052-45ST-10 | S-1875       | 6" X 6" GUSSET          | 4    |
| 11  | RAR-12        | RAR-12       | ROLLED ANGLE, 12" PLAIN | 1    |

CB052-45ST

J



|     |                                                          |              |      |
|-----|----------------------------------------------------------|--------------|------|
| J   | CB052-45ST-10 ADDED TO STAND. BOM TABLE LAYOUT UPDATED.  | ADH 11/14/19 | 3886 |
| I   | 12687 WAS CB052-45ST-2, 31.06 WAS 31.13, 54.56 WAS 54.25 | ADH 6/18/09  | 1888 |
| H   | SUPPORT STRAP DESIGN MODIFIED                            | ADH 2/6/09   | 1797 |
| G   | DIMENSION ADDED                                          | ADH 3/27/08  | 1636 |
| F   | HOLES ADDED                                              | ADH 1/16/08  | 1565 |
| E   | TOLERANCE WAS 1% @ 68 F                                  | GWC 3/8/07   |      |
| D   | ISOLATED STAND CHANGED PN                                | NVE 5/17/06  |      |
| C   | CHANG PART NO. TO CB0345-52                              | 10/5/04      |      |
| B   | ADD FITTING INFORMATION                                  | 10/5/04      |      |
| A   | FINALIZE PART                                            | 9/15/04      |      |
| REV | DESCRIPTION                                              | BY / DATE    | CCN  |

|               |          |
|---------------|----------|
| DRAWN / DATE  | MATERIAL |
| ADH 6/18/07   |          |
| APPRD. / DATE |          |
| REH 7/12/07   |          |

|                                                                             |                                                           |                  |        |
|-----------------------------------------------------------------------------|-----------------------------------------------------------|------------------|--------|
| ALL DIMENSIONS ARE IN DECIMAL INCHES. TOLERANCES UNLESS OTHERWISE SPECIFIED | THIRD ANGLE PROJECTION<br>ANSI 14.5M                      | SHOT WEIGHT:     | NOTES: |
| POLYETHYLENE                                                                | METAL<br>DECIMAL ± .125"<br>FRACTION ± 1/4"<br>ANGLE ± 1° | SHIPPING WEIGHT: |        |
| ±1% @ 68°F                                                                  |                                                           | FINISH:          |        |



**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

|             |                                                    |
|-------------|----------------------------------------------------|
| DESCRIPTION | 52" DIA STAND FOR 345 OR 500 GAL CONE BOTTOM TANKS |
| SCALE       | N.S.                                               |
| PART NO.    | CB052-45ST                                         |