

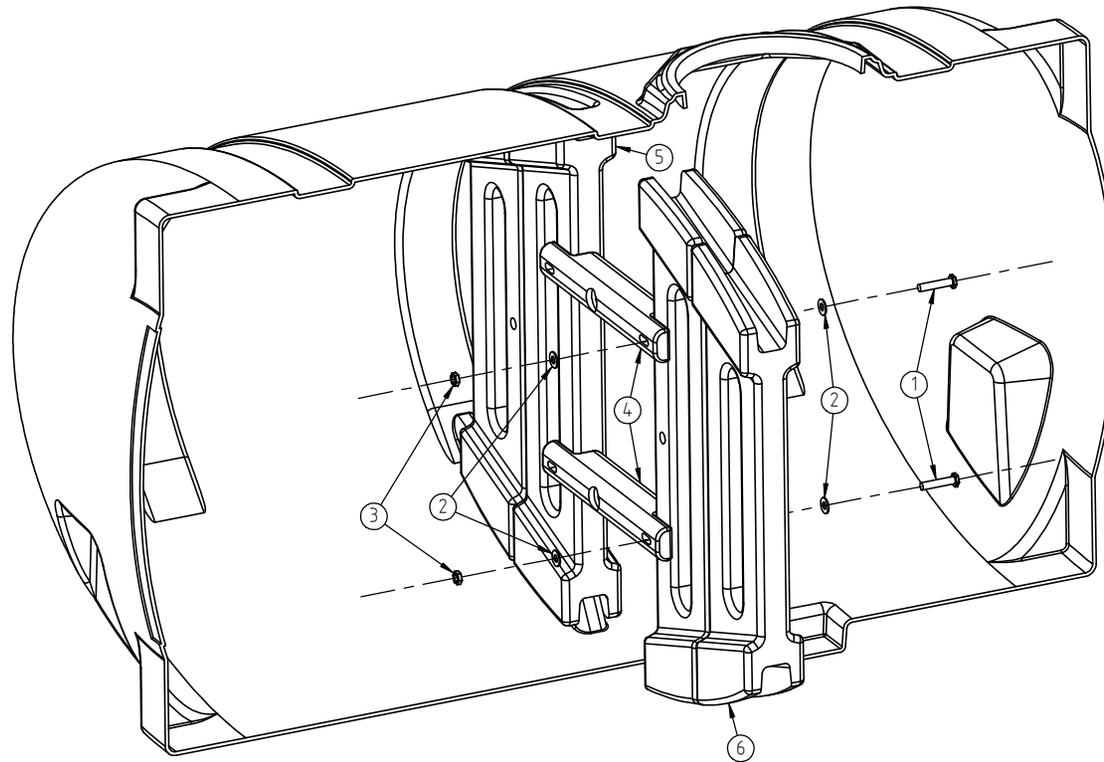
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INSTALLATION INSTRUCTIONS



1. Insert Baffles and Strut through lid opening.
2. It will be necessary to enter tank for assembly. **WARNING: NEVER ENTER A TANK WITHOUT THE PROPER SAFETY EQUIPMENT.**
3. Engage Baffles into Baffle slots.
4. Position Struts between baffles.
5. Fasten Struts to Baffles with hardware as shown.
6. **IMPORTANT: 3 Bands must be installed on this tank for use.**

COMPONENT	PART NUMBER	DESCRIPTION	QTY.
1	19400	BOLT, 1/2 X 4" SS	4
2	19401	WASHER, 1/2" FLAT SS	8
3	19402	NUT, 1/2" NYLON	4
4	19389	BAFFLE STRUT	2
5	HE1600-IB	BAFFLE, INNER	2
6	HE1600-OB	BAFFLE, OUTER	2



				DRAWN / DATE ADH 8/16/10	MATERIAL
				APPRD. / DATE REH 1/26/11	
REV	DESCRIPTION	BY / DATE	CCN	SHOT WEIGHT:	NOTES:
				SHIPPING WEIGHT:	
				FINISH:	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M			
POLYETHYLENE ±1% @ 68°F					
METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°					



Den Hartog
INDUSTRIES, INC.

Acro Roto-Mold Injection Molding Blow Molding Sowjey

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION HE1000-78 OPTIONAL BAFFLE KIT INSTALLATION INSTRUCTIONS	
SCALE N.S.	PART NO. HE1000-BAF